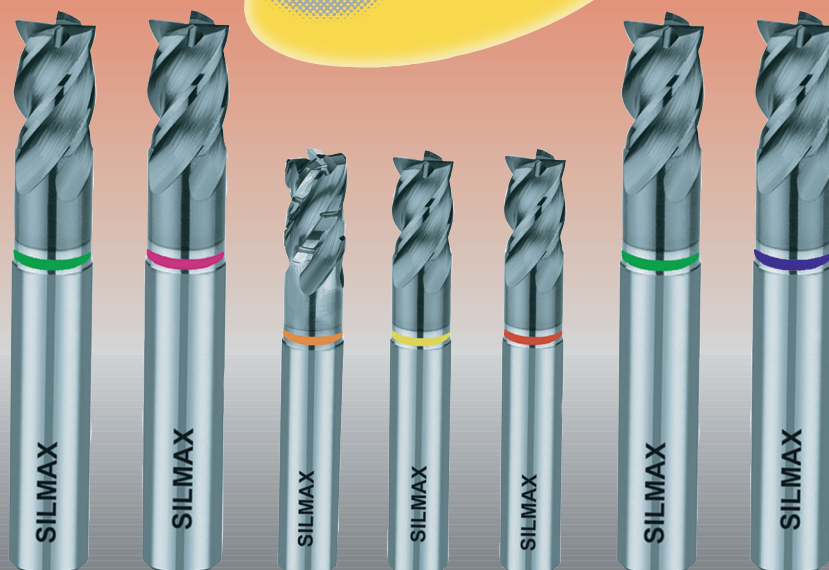


Colourmill.no

SILMAX



Colourmill hardmetall freser - 3 skjærs

SS	DIN / Wnr	AISI	DIAM >	Vc(m/min)	6mm	8mm	10mm	12mm	16mm	20mm
					Bormatning mm/min					
1312	ST37-3			120	688	645	745	764	717	803
1650	C45		UHB11	110	631	591	683	701	657	736
2172	ST52-3			110	631	591	683	701	657	736
2242	1;2344		ORVAR	100	494	490	476	478	418	430
2244	42CrMo4	4140		90	444	441	433	430	376	387
2541	1;6582		IMPAX	90	444	441	430	430	376	387
2260	X100CrMoV5.1		RIGOR	100	494	490	476	478	418	430
2310	X155CrMoV12.1		SVERKER	90	444	441	430	430	376	387
		4145	SEIGHERD	70	346	343	334	334	293	301
	HARDOX 500			70	346	343	334	334	293	301
	WELDOX 700			100	494	490	476	478	418	430
2333	X5CrNi18 10	304		100	494	490	476	478	418	430
2343	X5CrNiMo17 13.3	316L		80	395	392	382	382	334	344
2353	X5CrNiMo 17	316L		80	395	392	382	382	334	344
2387	1;4410	S165M		80	395	392	382	382	334	344
2377	X2CrNiMoN22 5 3		DUPLEX	65	207	202	224	223	194	174
2328	X5CrN 35 25		S-DUPLEX	48	153	149	165	164	143	128
2378	SMO 254			48	153	149	165	164	143	128
120	GG 20			90	287	279	361	380	355	361
717	GGG 40			70	207	202	264	273	255	266
737	GGG 70			60	191	186	241	253	236	241
	TITAN Gr 2			60	191	186	206	205	179	161
	TITAN Gr 5			40	127	124	138	137	119	107
	INCONEL 625		Ni-bas	17	72	70	78	78	68	61
	INCONEL 718		Ni-bas	20	85	83	92	91	80	71

Tabellen viser sporfresing, dybde 0,6 x diam.

NORWEGIAN TOOLS AS ✓

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